



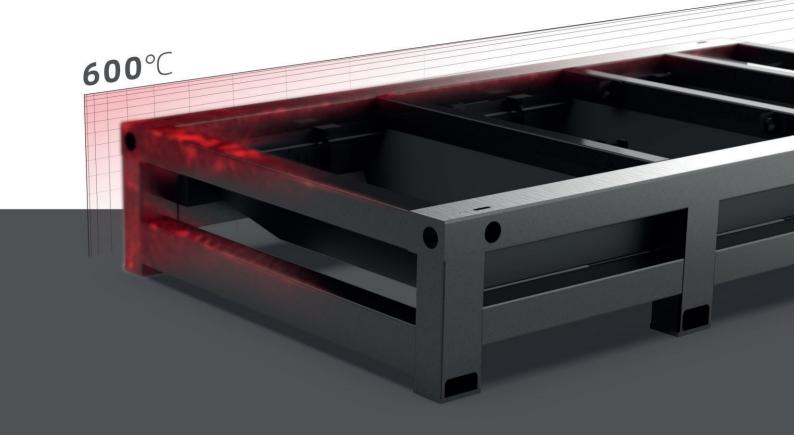
**SMART SERIES** 

Laser Cutting Machines



MODEL	SMART 3015 T	SMART 4015 T	SMART 6015 T		
Cutting Area (L×W)	3048mm x 1524mm	4048mm x 1524mm	6048mm x 1524mm		
Laser Source	Fiber & 1500W - 12000W				
CNC System	FSCUT				
Max Moving Speed	120m/min, Acceleration is 1.2G				
Position Accuracy (X and Y axis)	0.05mm				
Reposition Accuracy (X and Y axis)	0.03mm				
Power Supply Requirement	380V 50/60Hz				





# High strength machine bed

The machine bed is processed with a stress relief annealing method at 600°C, which ensures a strong structure rigidity



**Small Deformation** 



Low Vibration



**High Precision** 





# Beam made of cast aluminum

The beam is formed by integral steel die and die casting technology to improve processing efficiency and quality. The pipe cutting part is detachable and can be loaded into 40GP container



# High Speed

The light crossbeam can ensure the machine have high moving speed and improve the processing efficiency.





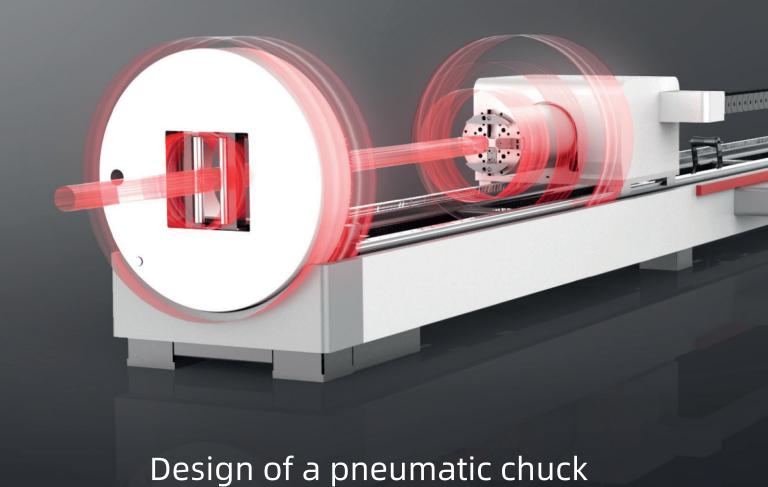
# Higher photoelectric conversion efficiency

Second generation optical fiber transmission system

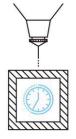
Better and more stable beam quality



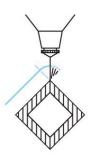




The front and rear chuck clamping design is easy to install, saves labor, and has no wear and tear. Ensure feeding stability and cutting accuracy; Automatic center adjustment, suitability for various pipes, and a high chuck rotation speed can all improve processing efficiency.



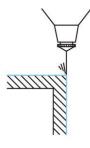
Breakpoint memory



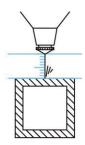
Corner cutting optimization



Cutting with protective film



Off board follow



Fixed height cutting



# **TECHNICAL SPECIFICATIONS**

Machine Model	SMART3015T-3000			
Cutting Area (L×W)	3048mm×1524mm			
Laser Source	Raycus Fiber & 3000W			
Transmission system	Gantry double- drive structure			
CNC System	FSCUT 3000S			
Servo Motor	INOVANCE			
Laser Cutting Head	Raytools			
Display	21.5" Industry LCD			
Max Moving Speed	100m/min, Acceleration is 1.2G			
Tube Processing Range	D20-D230mm			
Tails Length	180mm			
Position Accuracy (X and Y axis)	0.05mm			
Reposition Accuracy (X and Y axis)	0.03mm			
Lubrication system	Full-automatic			
Power Supply Requirement	380V 50/60Hz			
Max loading (KG)	2600 KG			
Machine weight	≤5400 Kg			
Appearance size	8210mm×3150mm×2060mm			
Working environment	Temp:0- 40 °C,humidity:≤80%,			

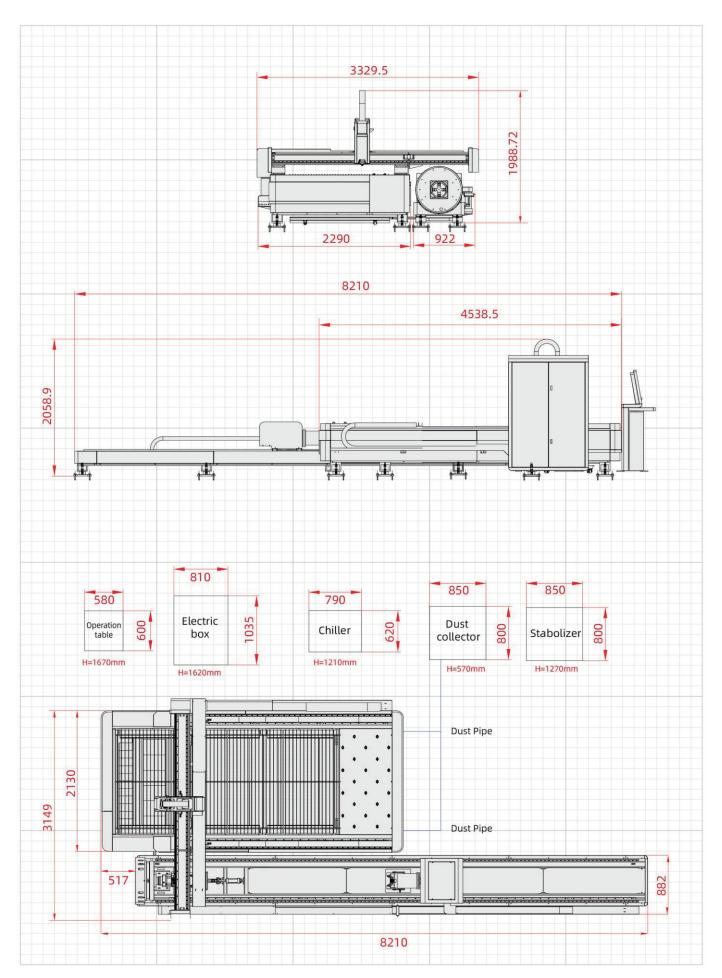


# **MACHINE CONFIGURATION**

NO.	Model	Name	Quantity	Remarks
1	SMART3015T-3000W	Fiber laser cutting machine (3000mm*1500mm)	1 set	HGTECH
2	3000W	Laser generator	1 set	RAYCUS
3	Water chiller	Special water chiller for fiber laser generator	1 set	HANLI 3000W
4	Laser head	High accuracy professional fiber laser head	1 set	Swiss Brand Raytools Auto Focus
5	Control system	FSCUT3000S	1 set	FSCUT3000S
6	Software	CYPCUT	1 set	CYPCUT
7	Driving system	High speed servo motor	4 set	Inovance servo motor X axis 850w Y axis 1300w,Z axis 400w
8	Reducer	imported	3 set	Motovario Franch
9	Electric components	imported	1 set	Schneider
10	Guide rail	imported	1 set	ITALY PEK
11	Rack	imported	1 set	T-win Taiwan

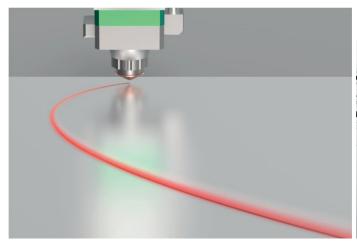


# **MACHINE OCCUPATION MAP**



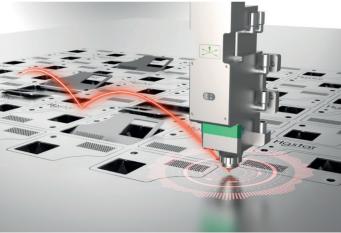


#### **EXCELLENT FUNCTION**



**Vibration Suppression** 

One key quick setting can easily solve the vibration problem of thick plate processing



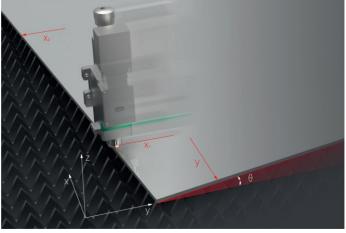
#### Intelligent obstacle avoidance

Intelligently avoid random raised areas in the cutting process and reduce the risk of head collision



#### Exclusive tuning database

All you need to do is a simple touch, and the complicated operations are handed over to us



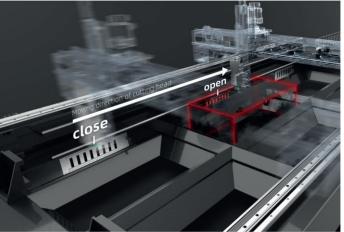
#### Three point edge finding

The inclination angle and origin of sheet metal are sensed through automatic edge-finding to avoid waste and save time



#### Membrane removal process

The sequence of film removal and pre perforation can be set flexibly and make workpiece cutting more perfect



#### Partition dust removal

Through fine setting, the dust removal tuyere can be opened and closed with the movement of the cutting head. Under the same fan configuration, the dust removal effect is effectively enhanced



### **CUTTING PARAMETER**



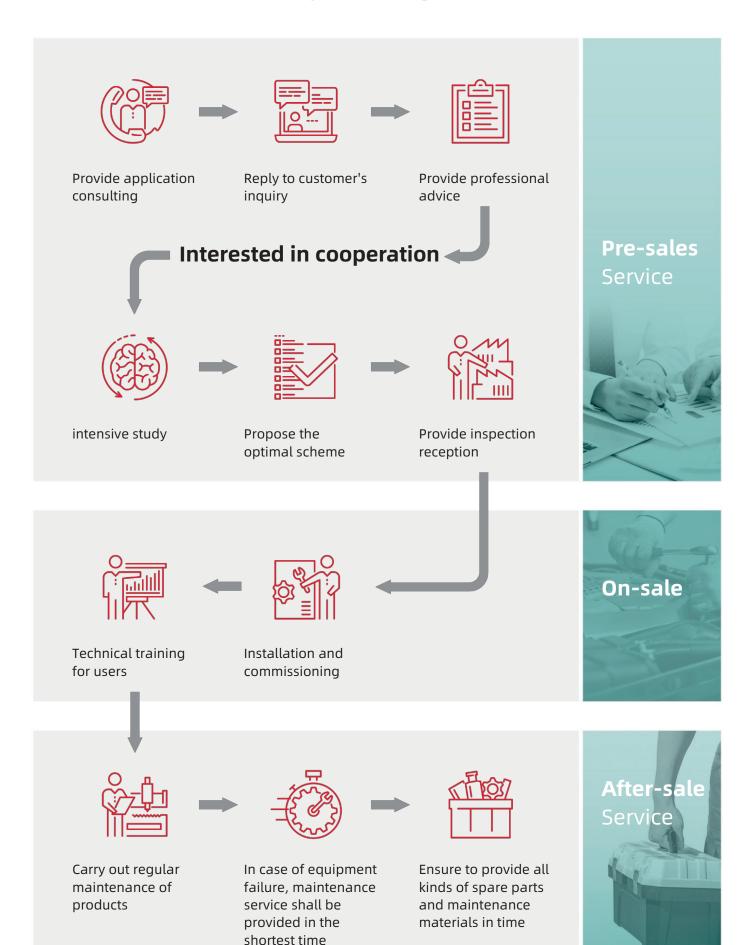
# **Cutting Samples**

Applicable to cutting carbon steel, stainless steel, aluminum, brass, alloy metals, etc.



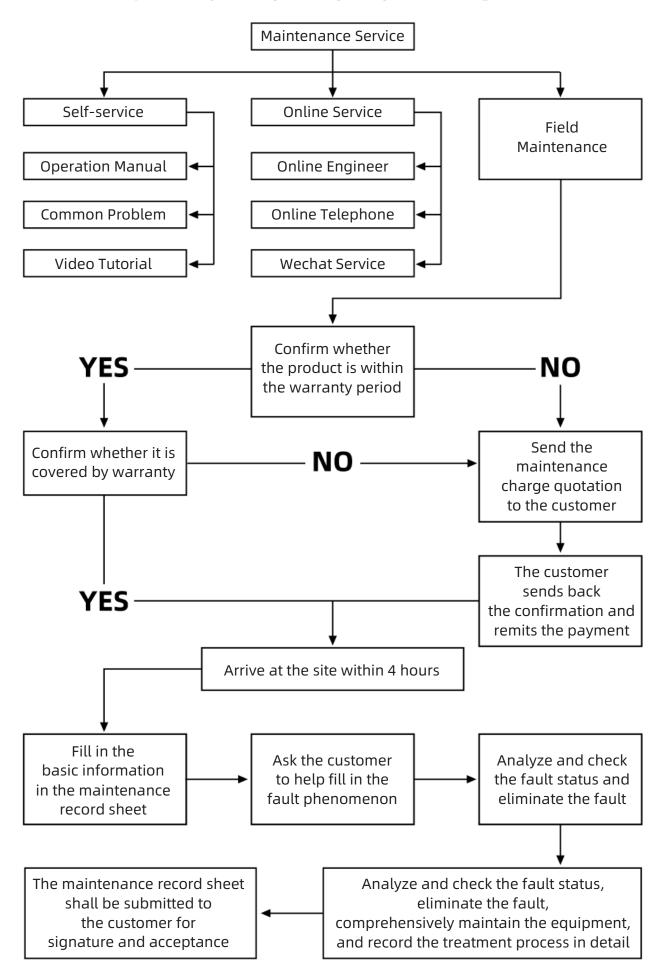


#### **SERVICE PROCESS**





#### SERVICE MAINTENANCE PROCESS





## **SERVICE QUALITY INSPECTION**



Adjust the height of the feet according to the test results of the strip level to ensure the accuracy of subsequent installation



Use photoelectric autocollimator to detect the straightness and flatness of the guiderail to ensure that the detection value is within the standard range



The relative position of the guide rail and the guide rail is locked and clamped by the measuring rod. Statistics and analysis of measurement data to ensure that they are parallel



After the beam is installed . use a three -coordinate measuring instrument to check the coaxiality to ensure the relative perpendicularity of the X / Y / Z three-axis



The laser interferometer tests the X-axis positioning accuracy to ensure the accuracy of the whole machine



The laser interferometer tests the Yaxis positioning accuracy to ensure the accuracy of the whole machine



The laser interferometer tests the Zaxis positioning accuracy to ensure the accuracy of the whole machine



Simulate the high-intensity test of various harsh conditions in the actual use of the equipment, and at the same time, according to the requirements of use, rationalize the improvement to ensure the factory pass rate and improve the reliability of the equipment



Adopt sealed composite aluminum foil moisture-proof low-pressure packaging and thick wooden boards to protect the fuselage to prevent bumps and collisions during shipping, and minimize unnecessary mechanical losses that may occur during transportation



## **SERVICE DELIVERY PROCESS**

**Machine Inspection** 

Component Fixing Protective Film Wrapping







**Wooden Boxseal** 

Edge Reinforcement

**Separate Packaging** 







**Lifting Rail Transfer** 

**Container Loading** 

Transportation









# Contáctanos

info@grupohitec.com

grupohitec.com