



SMART SERIES
Laser Cutting Machines



MODEL	SMART 3015E	SMART 4015E	SMART 6015E		
Cutting Area (L×W)	3048mm x 1524mm	4069mm x 1524mm	6096mm x 1524mm		
Laser Source	Fiber & 1500W - 2000W - 3000W - 4000W - 6000W				
CNC System	XC3000S				
Max Moving Speed	100m/min				
Position Accuracy (X and Y axis)	0.05mm				
Reposition Accuracy (X and Y axis)	0.03mm				
Power Supply Requirement	380V 50/60Hz				





# Beam made of Aviation aluminum profile

The beam is formed by an industrial frame profile obtained by heating an aluminum rod and extruding through a die.



## High Speed

The light crossbeam can ensure the machine have high moving speed and improve the processing efficiency.





## High strength machine bed

The machine bed is processed with a stress relief annealing method at 600°C, which ensures a strong structure rigidity



Small Deformation

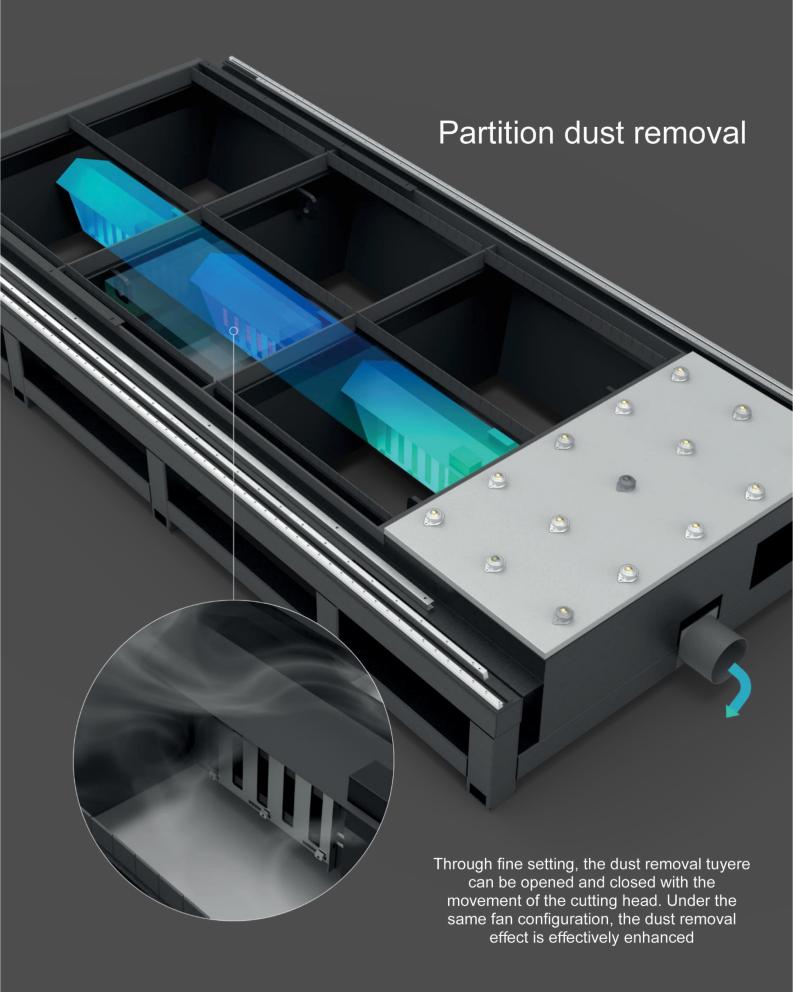


Low Vibration



High Precision











## **TECHNICAL SPECIFICATIONS**

Machine Model	SMART 3015E		
Cutting Area (L×W)	3048mm×1524mm		
Laser Source	Raycus Fiber 1500W		
Transmission system	Dual sides driven gantry structure		
CNC System	XC3000S		
Servo Motor	ONIVANCE		
Laser Cutting Head	RAYTOOLS		
Display	21.5" Industry LCD		
Acceleration	1.0G		
Position Accuracy (X and Y axis)	0.05mm		
Reposition Accuracy (X and Y axis)	0.03mm		
Lubrication system	Full-automatic		
Power Supply Requirement	380V 50Hz		
Max loading (KG)	1000 KG		
Machine weight	2500 Kg		
Appearance size	4900mm×2350mm×1650mm		
Working environment	Temp:5- 35 °C,humidity:≤70%		

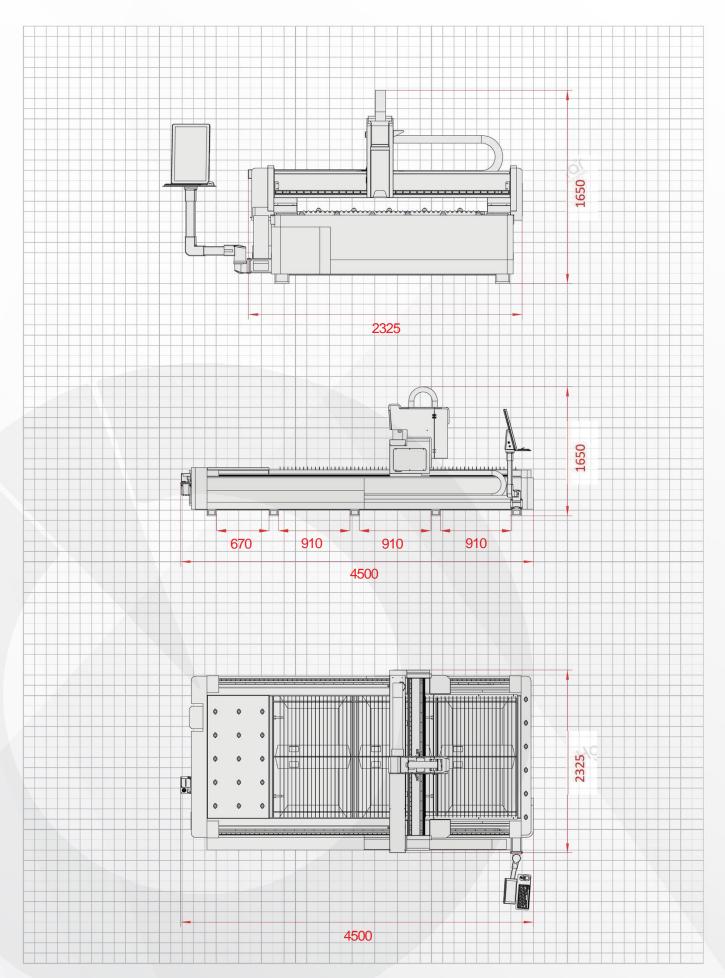


## **MACHINE CONFIGURATION**

NO.	Model	Name	Quantity	Remarks
1	SMART 3015E	Fiber laser cutting machine (3048mm*1524mm)	1 set	OMNITEC
2	1500W	Laser generator	1 set	Raycus
3	Water chiller	Special water chiller for fiber laser generator	1 set	S&A
4	Laser head	High accuracy professional fiber laser head	1 set	Raytools BM 111
5	Control system	XC3000S	1 set	XC3000S
6	Software	Raytools	1 set	Raytools
7	Driving system	High speed servo motor	4 set	INOVANCE
8	Reducer	imported	4 set	Motovario Franch
9	Electric components	imported	1 set	Schneider
10	Guide rail	imported	1 set	PEK
11	Rack	imported	1 set	T-win Taiwan

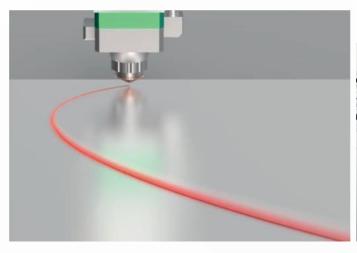


## **MACHINE OCCUPATION MAP**



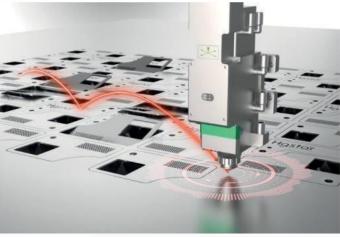


#### **EXCELLENT FUNCTION**



Vibration Suppression

One key quick setting can easily solve the vibration problem of thick plate processing



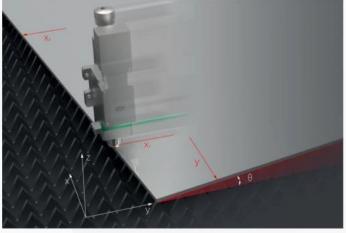
#### Intelligent obstacle avoidance

Intelligently avoid random raised areas in the cutting process and reduce the risk of head collision



#### Exclusive tuning database

All you need to do is a simple touch, and the complicated operations are handed over to us



#### Three point edge finding

The inclination angle and origin of sheet metal are sensed through automatic edge-finding to avoid waste and save time



#### Membrane removal process

The sequence of film removal and pre perforation can be set flexibly and make workpiece cutting more perfect



#### Partition dust removal

Through fine setting, the dust removal tuyere can be opened and closed with the movement of the cutting head. Under the same fan configuration, the dust removal effect is effectively enhanced



#### **CUTTING PARAMETER**



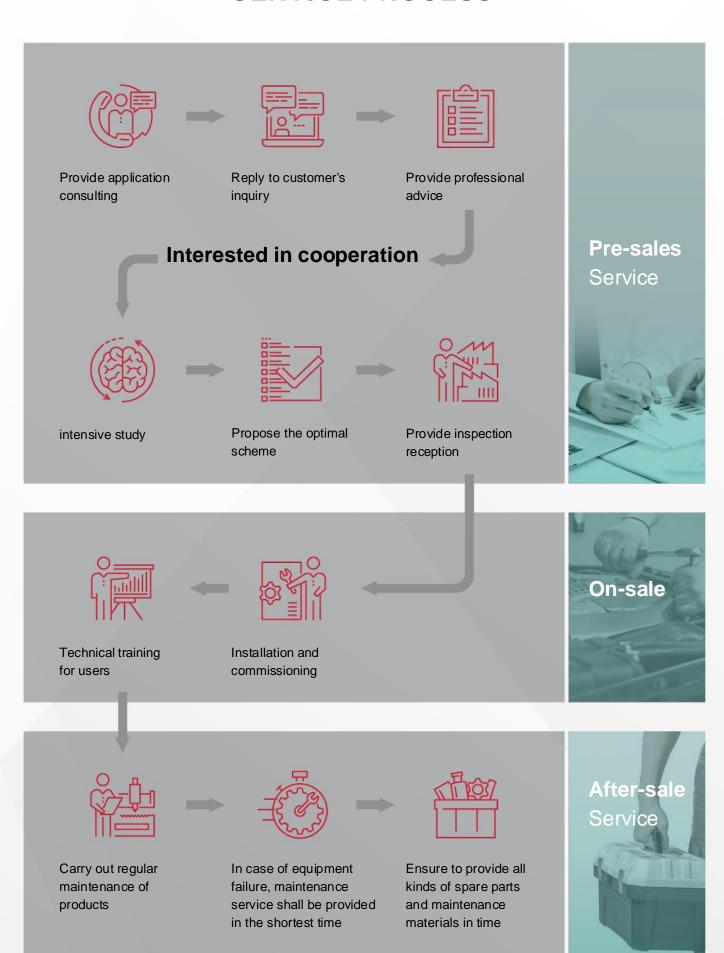
## **CUTTING SAMPLES**

Applicable to cutting carbon steel, stainless steel, aluminum, brass, alloy metals, etc.



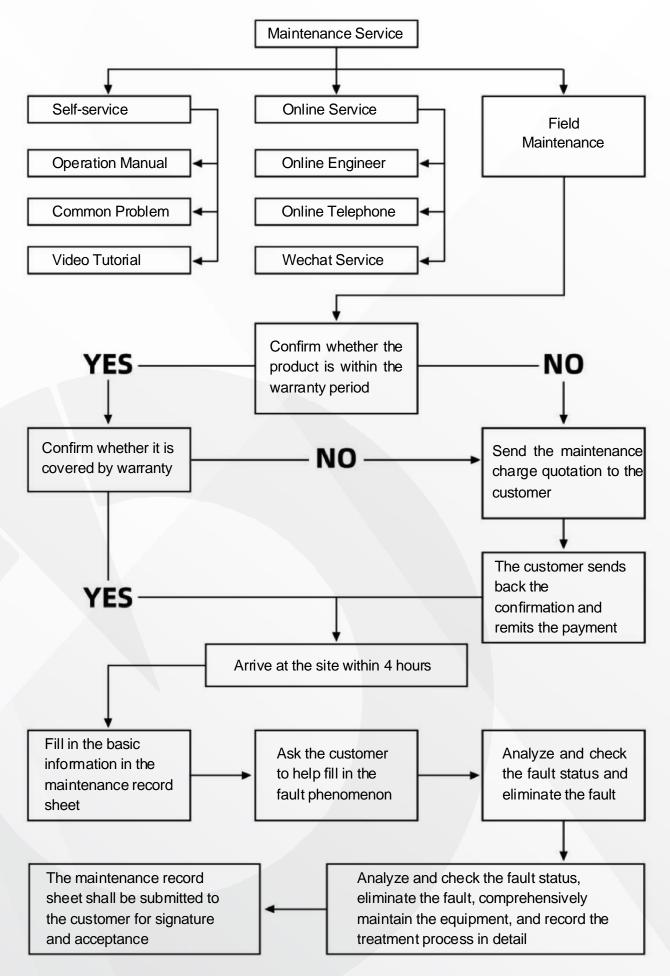


#### **SERVICE PROCESS**





#### SERVICE MAINTENANCE PROCESS





#### SERVICE QUALITY INSPECTION



Adjust the height of the feet according to the test results of the strip level to ensure the accuracy of subsequent installation



Use photoelectric autocollimator to detect the straightness and flatness of the guiderail to ensure that the detection value is within the standard range



The relative position of the guide rail and the guide rail is locked and clamped by the measuring rod. Statistics and analysis of measurement data to ensure that they are parallel



After the beam is installed . use a three-coordinate measuring instrument to check the coaxiality to ensure the relative perpendicularity of the X / Y / Z three-axis



The laser interferometer tests the Xaxis positioning accuracy to ensure the accuracy of the whole machine



The laser interferometer tests the Yaxis positioning accuracy to ensure the accuracy of the whole machine



The laser interferometer tests the Zaxis positioning accuracy to ensure the accuracy of the whole machine



Simulate the high-intensity test of various harsh conditions in the actual use of the equipment, and at the same time, according to the requirements of use, rationalize the improvement to ensure the factory pass rate and improve the reliability of the equipment



Adopt sealed composite aluminum foil moisture-proof low-pressure packaging and thick wooden boards to protect the fuselage to prevent bumps and collisions during shipping, and minimize unnecessary mechanical losses that may occur during transportation



## **SERVICE DELIVERY PROCESS**

Machine Inspection

**C**Component Fixing

Protective Film Wrapping







Wooden Boxseal

5 Edge Reinforcement

**6**Separate Packaging







Lifting Rail

Container Loading

**9**Transportation









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